



COURSE OUTLINE: MTF105 - GMAW WELDING 1

Prepared: Corey Garson

Approved: Corey Meunier, Chair, Technology and Skilled Trades

Course Code: Title	MTF105: GAS METAL ARC WELDING 1
Program Number: Name	4051: METAL FABRICATION 4053: WELDING TECHNIQUES
Department:	IRONWKR APPR./WELDING RELATED
Semesters/Terms:	21F, 21W
Course Description:	Describe the fundamentals, construction features and consumables of the Gas Metal Arc Welding (GMAW) process in accordance with government safety regulations, manufacturers recommendations and approved industry standards.
Total Credits:	2
Hours/Week:	2
Total Hours:	30
Prerequisites:	There are no pre-requisites for this course.
Corequisites:	There are no co-requisites for this course.
This course is a pre-requisite for:	MTF138, MTF142
Vocational Learning Outcomes (VLO's) addressed in this course:	<p>4051 - METAL FABRICATION</p> <p>VLO 2 Apply knowledge of various welding and metal cutting techniques and theories to produce components and sub-assemblies.</p> <p>VLO 3 Prepare materials by utilizing fabrication machinery and equipment.</p> <p>VLO 5 Understand and use a variety of destructive and non-destructive methods to test welds.</p> <p>VLO 7 Complete all work in compliance with health and safety legislation and prescribed organizational practices and procedures to ensure safety of self and others.</p> <p>VLO 8 Work responsibly and effectively in accordance with government safety regulations, manufacturer's recommendations and approved industry standards.</p> <p>4053 - WELDING TECHNIQUES</p> <p>VLO 1 Perform work responsibly and in compliance with the Occupational Health and Safety Act.</p> <p>VLO 3 Recognize and understand use of welding symbols.</p> <p>VLO 6 Perform weld applications utilizing Shielded Metal Arc (SMAW), Flux Core (FCAW) and Gas Metal Arc (GMAW Mig Welding) welding equipment.</p> <p>VLO 7 Use welding techniques according to industry standards.</p> <p>VLO 8 Create high quality welds on various types of materials and create joints in the flat, horizontal, vertical and overhead positions.</p>

Please refer to program web page for a complete listing of program outcomes where applicable.

In response to public health requirements pertaining to the COVID19 pandemic, course delivery and assessment traditionally delivered in-class, may occur remotely either in whole or in part in the 2021-2022 academic year.



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	VLO 9 Identify defect in welds, demonstrate how to prevent them and define procedures for correction of defective weld quality.				
Essential Employability Skills (EES) addressed in this course:	<p>EES 4 Apply a systematic approach to solve problems.</p> <p>EES 5 Use a variety of thinking skills to anticipate and solve problems.</p> <p>EES 8 Show respect for the diverse opinions, values, belief systems, and contributions of others.</p> <p>EES 9 Interact with others in groups or teams that contribute to effective working relationships and the achievement of goals.</p> <p>EES 10 Manage the use of time and other resources to complete projects.</p> <p>EES 11 Take responsibility for ones own actions, decisions, and consequences.</p>				
Course Evaluation:	<p>Passing Grade: 50%, D</p> <p>A minimum program GPA of 2.0 or higher where program specific standards exist is required for graduation.</p>				
Other Course Evaluation & Assessment Requirements:	<p>1.Late hand in penalties will be -10% per day.</p> <p>2.If a student misses a test, he/she must have a valid reason (i.e. medical or family emergency documentation shall be required). In addition, the instructor MUST be notified PRIOR to the test sitting. If this procedure is not followed the student will receive a mark of zero on the test with no make-up option.</p> <p>3.Re-writes are NOT allowed for any written assignment, quiz or test.</p> <p>4.Course attendance is mandatory. Any student that is not present for the first 3 classes in each course, will be deemed to have not completed the required safety orientation for the course and will not be permitted to continue. One percent (1 %) per hour will be deducted from the final course grade for unexcused* absence. Any unexcused attendance beyond 15% of the total allocated course hours will result in the student receiving a failing grade for the course.</p> <p>Valid reasons would include: Doctors note Family Death or Serious Illness supported by a written note.</p> <p>Unexcused absence* will be determined in a case by case basis by the instructor of each course.</p>				
Course Outcomes and Learning Objectives:	<table border="1"> <thead> <tr> <th>Course Outcome 1</th> <th>Learning Objectives for Course Outcome 1</th> </tr> </thead> <tbody> <tr> <td>Apply safe work practices according to Occupational Health and Safety Act (OHSA) legislation.</td> <td> <p>1.1 Identify hazards for welding and cutting operations.</p> <p>1.2 Identify the use of personal protective equipment for welding and cutting operations.</p> <p>1.3 Explain the hazards involved with welding fumes and gases.</p> <p>1.4 Identify welding fume ventilation methods.</p> <p>1.5 Explain the effects of electricity and precautions used to prevent injury.</p> <p>1.6 Describe the procedure for welding or cutting in confined</p> </td> </tr> </tbody> </table>	Course Outcome 1	Learning Objectives for Course Outcome 1	Apply safe work practices according to Occupational Health and Safety Act (OHSA) legislation.	<p>1.1 Identify hazards for welding and cutting operations.</p> <p>1.2 Identify the use of personal protective equipment for welding and cutting operations.</p> <p>1.3 Explain the hazards involved with welding fumes and gases.</p> <p>1.4 Identify welding fume ventilation methods.</p> <p>1.5 Explain the effects of electricity and precautions used to prevent injury.</p> <p>1.6 Describe the procedure for welding or cutting in confined</p>
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	spaces or potentially dangerous enclosures. 1.7 Interpret sections of the occupational Health and Safety Act General Safety Regulations
Course Outcome 2	Learning Objectives for Course Outcome 2
Describe the safety practices for hazardous materials and fire protection in your trade.	2.1 Describe the roles, responsibilities, features and practices related to the Workplace Hazardous Materials Information System (WHMIS) program. 2.2 Describe the three key elements of WHMIS. 2.3 Describe handling, storing and transporting procedures when dealing with hazardous materials. 2.4 Describe safe venting procedures when working with hazardous materials. 2.5 Describe fire hazards, classes, procedures and equipment related to fire protection.
Course Outcome 3	Learning Objectives for Course Outcome 3
Identify joints and weld types.	3.1 Identify the five basic joints. 3.2 Describe the types of welds and their dimensions. 3.3 Identify joint and weld type variations. 3.4 Outline the considerations in the design of a joint for welding.
Course Outcome 4	Learning Objectives for Course Outcome 4
Interpret welding symbols.	4.1 Explain the purpose of welding symbols. 4.2 Define weld symbol, welding symbol and supplementary symbols. 4.3 Interpret weld symbols and welding symbols. 4.4 Identify the dimensioning of welding symbols. 4.5 Interpret non-destructive testing symbols.
Course Outcome 5	Learning Objectives for Course Outcome 5
Select wire feed welding equipment.	5.1 Describe the principles of operation of wire feed welding equipment. 5.2 Identify the components of wire feed welding equipment set-up. 5.3 Describe wire process welding equipment power sources and wire feeders. 5.4 Identify advantages and disadvantages of wire feed processes.

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	Course Outcome 6	Learning Objectives for Course Outcome 6
	Select wire feeding consumables.	6.1 Identify wire feed welding equipment filler metals. 6.2 Describe modes of metal transfer. 6.3 Describe wire feed drive systems, gun and cable accessories. 6.4 Describe wire feed operating variables.
	Course Outcome 7	Learning Objectives for Course Outcome 7
	Select shielding gases for the wire feed process.	7.1 Identify shielding gases for wire feed processes. 7.2 Identify shielding gas supply systems.
	Course Outcome 8	Learning Objectives for Course Outcome 8
Set up, maintain and troubleshoot wire welding equipment.	8.1 Demonstrate the set-up and maintenance required for wire drive systems and gun assemblies. 8.2 Perform corrective measures for malfunctioning wire process equipment.	
Course Outcome 9	Learning Objectives for Course Outcome 9	
Perform fillet and groove welds on mild steel.	9.1 Weld stringer/ weave beads in the flat and horizontal positions. 9.2 Weld in the 1F and 2F positions. 9.3 Weld in the 1G and 2G positions. 9.4 Use CWB test procedures. 9.5 Weld the 1GF and 2GF joint configurations with backing plate.	

Evaluation Process and Grading System:

Evaluation Type	Evaluation Weight
Employability Skills	10%
Flat CWB	15%
Flat Lap	15%
Flat Tee	15%
Horizontal CWB	15%
Horizontal Lap	15%
Horizontal Tee	15%

Date: August 25, 2021

Addendum: Please refer to the course outline addendum on the Learning Management System for further information.

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